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The key to success in a sand casting foundry is optimizing the gating system and eliminating the risk of shrinkage porosity. ESI's ProCAST allows comprehensive modeling of any sand casting process, including high-pressure molding lines. It enables users to study the effects of feeder locations, filters, chills, insulation & exothermic sleeves on the casting process and quality.

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ProCAST - ESI Group Manual Organization This manual is organized to provide a reference for each module in the ProCAST suite. Accordingly, there is a section dedicated to the PreCAST, DataCAST, ProCAST, PostCAST, and ViewCAST modules. [eBooks] Esi Procast 2011 User Manual | pdf Book Manual ...

In a career spanning almost six decades, Prof. John T. Berry has made significant contributions towards building our understanding of solidification and process-structure-property relationships in shaped castings. Celebrating his contributions, the Fourth International Shape Casting Symposium, which takes place at the 2011 TMS Annual Meeting & Exhibition, has been organized in his honor. Shape Casting 2011 contains the proceedings of the symposium in which scientists and engineers from around the world presented their own research findings, discussed challenges in the field, and projected future directions. Papers explore such topics as liquid metal quality; filling and feeding systems; process modeling for shaped castings; structure-property relationships; performance of shaped castings; and machinability of castings.

To help researchers from different areas of science understand and unlock the potential of the Polish Grid Infrastructure and to define their requirements and expectations, the following 13 pilot communities have been organized and involved in the PLGrid Plus project: Acoustics, AstroGrid-PL, Bioinformatics, Ecology, Energy Sector, Health Sciences, HEPGrid, Life Science, Materials, Metallurgy, Nanotechnologies, Quantum Chemistry and Molecular Physics, and SynchroGrid. The book describes the experience and scientific results achieved by the project partners. Chapters 1 to 8 provide a general overview of research and development activities in the framework of the project with emphasis on services for different scientific areas and an update on the status of the PL-Grid infrastructure, describing new developments in security and middleware. Chapters 9 to 13 discuss new environments and services which may be applied by all scientific communities. Chapters 14 to 36 present how the PLGrid Plus environments, tools and services are used in advanced domain specific computer simulations; these chapters present computational models, new algorithms, and ways in which they are implemented. The book also provides a glossary of terms and concepts. This book may serve as a resource for researchers, developers and system administrators working on efficient exploitation of available e-infrastructures, promoting collaboration and exchange of ideas in the process of constructing a common European e-infrastructure.

This book deals with metal processing and its numerical modelling and simulation. In total, 21 papers from different distinguished authors have been compiled in this area. Various processes are addressed, including solidification, TIG welding, additive manufacturing, hot and cold rolling, deep drawing, pipe deformation, and galvanizing. Material models are developed at different length scales from atomistic simulation to finite element analysis in order to describe the evolution and behavior of materials during thermal and thermomechanical treatment. Materials under consideration are carbon, Q&T, DP, and stainless steels; ductile iron; and aluminum, nickel-based, and titanium alloys. The developed models and simulations shall help to predict structure evolution, damage, and service behavior of advanced materials.

In the years since the fourth edition of this seminal work was published, active research has developed the Finite Element Method into the pre-eminent tool for the modelling of physical systems. Written by the pre-eminent professors in their fields, this new edition of the Finite Element Method maintains the comprehensive style of the earlier editions and authoritatively incorporates the latest developments of this dynamic field. Expanded to three volumes the book now covers the basis of the method and its application to advanced solid mechanics and also advanced fluid dynamics. Volume Two: Solid and Structural Mechanics is intended for readers studying structural mechanics at a higher level. Although it is an ideal companion volume to Volume One: The Basis, this advanced text also functions as a "stand-alone" volume, accessible to those who have been introduced to the Finite Element Method through a different route. Volume 1 of the Finite Element Method provides a complete introduction to the method and is essential reading for undergraduates, postgraduates and professional engineers. Volume 3 covers the whole range of fluid dynamics and is ideal reading for postgraduate students and professional engineers working in this discipline. Coverage of the concepts necessary to model behaviour, such as viscoelasticity, plasticity and creep, as well as shells and plates. Up-to-date coverage of new linked interpolation methods for shell and plate formations. New material on non-linear geometry, stability and buckling of structures and large deformations.

This monograph provides a field-proven approach to analyze industrial production with a cross-company scope as well as regarding all hierarchical system levels of manufacturing enterprises. The book exemplifies this approach in the context of aluminum die casting, and presents a set of measures which allow a 30 percent energy reduction along the value chain. The target audience primarily comprises researchers and experts in the field but the book may also be beneficial for graduate students.

The book presents several approaches in the key areas of practice for which the MATLAB software package was used. Topics covered include applications for: -Motors -Power systems -Robots -Vehicles The rapid development of technology impacts all areas. Authors of the book chapters, who are experts in their field, present interesting solutions of their work. The book will familiarize the readers with the solutions and enable the readers to enlarge them by their own research. It will be of great interest to control and electrical engineers and students in the fields of research the book covers.

This book provides a comprehensive overview of essential topics related to conventional and advanced drying and energy technologies, especially motivated by increased industry and academic interest. The main topics discussed are: theory and applications of drying, emerging topics in drying technology, innovations and trends in drying, thermo-hydro-chemical-mechanical behaviors of porous materials in drying, and drying equipment and energy. Since the topics covered are inter- and multi-disciplinary, the book offers an excellent source of information for engineers, energy specialists, scientists, researchers, graduate students, and leaders of industrial companies. This book is divided into several chapters focusing on the engineering, science and technology applied in essential industrial processes used for raw materials and products.

Innovative Developments in Virtual and Physical Prototyping presents essential research in the area of Virtual and Rapid Prototyping. The volume contains reviewed papers presented at the 5th International Conference on Advanced Research in Virtual and Rapid Prototyping, hosted by the Centre for Rapid and Sustainable Product Development of the Polyt

The second edition of the Handbook of Induction Heating reflects the number of substantial advances that have taken place over the last decade in theory, computer modeling, semi-conductor power supplies, and process technology of induction heating and induction heat treating. This edition continues to be a synthesis of information, discoveries, and technical insights that have been accumulated at Inductoheat Inc. With an emphasis on design and implementation, the newest edition of this seminal guide provides numerous case studies, ready-to-use tables, diagrams, rules-of-thumb, simplified formulas, and graphs for working professionals and students.

Методические рекомендации посвящены вопросам создания и освоения на предприятиях машиностроения интегрированных информационных систем и технологий поддержки жизненного цикла продукции (CALSERP-технологий). Предложены основы нормативной базы для решения практических вопросов при реализации ИТ-проектов на промышленных предприятиях с учетом международных стандартов и лучших практик в данной области, а также накопленного отечественного опыта реализации таких проектов. Даны примеры практической реализации приведенных теоретических и нормативных положений для предприятий Министерства промышленности Республики Беларусь. Книга предназначена для специалистов информационных служб машиностроительных предприятий, а также для студентов и аспирантов, изучающих различные аспекты внедрения информационных технологий в промышленности.

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